



Small Business Success Story

(A never ending work in progress)



BRADY

Richard Brady, P.E., BCEE
Chairman and CEO, Richard Brady & Associates



Today's Discussion

- How did the business start and when?
- Growth Path?
- Challenges of Growth?
- Lessons Learned?



Here's a story, about a man named Brady...



- Born in the Portsmouth Naval Hospital, VA 1956
- Father - Navy Chief, 43 years
- Mother – San Diego Tuna Fishing Family
- Lived in Subic Bay, 1962-1964
- Clairemont High School, Class of 1974
- SDSU, Civil Engineering, 1980

Helen Coelho, Portuguese Festival, 1946

TRIBUNE-SUN, San Diego 12, California, Monday, June 10, 1946

'Little Queen' Crowned at Portugese Festival



Mary Josephine Silva, center, was crowned the little queen of the Portuguese Festival of the Holy Ghost yesterday, at St. Agnes Catholic church, following a solemn high mass celebrated by The Rt. Rev. Msgr. Lawrence Forrestal. Her handmaidens are Bentina Gonsalves, left, and Helen Coelho, right. More than 2000 San Diegans of Portuguese extraction took part in the ceremonies. Adult queen crowned at the ceremony was Miss Mary Ferreira.

James M. Montgomery, 1962



WATER TREATMENT PLANT DESIGN

FOURTH EDITION

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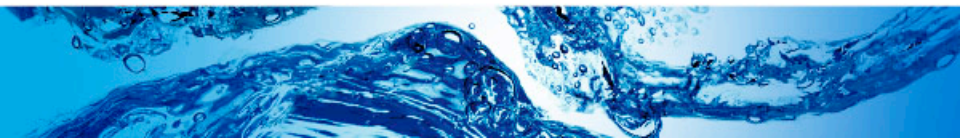
The Early Years

May 3, 1999 –
August 12, 2004

Brady Five Company Rules

1. No Whining Allowed
2. Do the Right Thing
3. Always Tell the Truth
4. Use Your Best Judgement
5. Have Fun (or we'll find you another job)

Alvarado, 1946 – 66 mgd



BRADY' Signature Project – 200 mgd Alvarado WTP Project



35 MG Earl Thomas Reservoir 2004 – World's Largest

Featured in
CE Magazine

Rick Brady,
Project Manager



CIVIL ENGINEERING NEWS

WATER TREATMENT

Earl Thomas Prestressed-Concrete Reservoir Is World's Largest

The largest prestressed-concrete reservoir in the world was recently constructed at San Diego's Alvarado Water Treatment Plant (WTP). The reservoir replaces a 50-year-old, 35 million gal (132 million L) reinforced-concrete and earth-dam reservoir that had been unusable for the past decade because of cracking, seismic instability, and inadequate water circulation. The new, partially buried reservoir is to be surrounded by palm trees and have a road access on its roof.

Named for Earl Thomas, a former superintendent of the city's water department, the new potable water reservoir is nestled in the ground near the front of the WTP's main building. Its 406 ft (124 m) diameter reinforced-concrete roof is all that can be seen. The reservoir has been designed so that its roof is in keeping with the Moorish design of the main building, which has a roof of red tiles and a tower capped with an onion-shaped dome.

In tests carried out on the previous reservoir, engineers found that it was outdated and near collapse. "It was basically like a house of cards ready to fall down," says Richard Brady, P.E., vice president of San Diego-based Richard Brady & Associates, which managed the design of the new reservoir. The old reservoir became a stumbling block to city managers as they looked for ways to increase

the WTP's capacity so that it would be able to serve the city's growing population. When they found they had no alternative but to replace the tank, they wanted something that would stand the test of time and meet San Diego's growing needs. They were convinced that prestressed concrete would last longer and require less maintenance than conventionally reinforced concrete.

The new reservoir is also better suited to San Diego's active seismic zone than the preceding tank. Rubber pads 1 1/4 in. (32 mm) thick have been placed between the wall and the roof, and pads 2 in. (51 mm) thick between the wall and the floor will act as shock absorbers during an earthquake. Cables have been installed near the pads to manage seismic displacement. The reservoir can thus resist both vertical and horizontal earthquake loads, as well as water movement and overturning moments.

According to Brady, the 241 columns supporting the roof would typically be roughly 24 in. (610 mm) in diameter. However, in this case the columns were designed to support the additional loads imposed by vehicles on the road and by the 2 ft (610 mm) of soil that will be added if administrators choose to fully bury the reservoir, an option they are considering. To support the additional loads, the col-

umns diameters are 30 in. (762 mm). The roof is 19 in. (487 mm) thick.

The reservoir's circular concrete wall tapers in thickness from 38 in. (965 mm) at the base to 12 in. (305 mm) at the top and contains little steel reinforcement. To prevent the concrete, vertical steel tendons 1 1/2 in. (38 mm) in diameter were embedded in the wall and posttensioned, causing the wall to compress. According to Galit Ryan, P.E., the vice president of sales and marketing for DYWIDAG, Inc., of El Cajon, California, the company that designed and constructed the reservoir, the compressed concrete wall will resist cracking and last much longer than steel. To counteract water-induced loads, 1/2 in. (12.7 mm) diameter steel cables, each comprising seven strands, encircle the tank.

The concrete and earth-dam reservoir contained a single pipe that conveyed water into and out of the tank. After 40 years of use, the pipe became inadequate owing to its size and configuration, and the water quality decreased because residual water at stagnant in the tank for extended periods. The new reservoir contains multiple pipelines and internal baffles to better circulate the water and maintain higher water quality.

The reservoir will be fully functional this summer, and it will increase the WTP's storage capacity from 42 million gal (159 million L) to 77 million gal (291 million L). The WTP will then serve approximately half of San Diego's 1.2 million residents. Other engineering firms associated with the project include CH2M HILL, of Englewood, Colorado, and M&M/Kimley-Horn, Inc., of White Plains, New York. The general contractor for the project was C.E. Wise Construction Company of San Diego.

—Jeff Henson



The Earl Thomas Reservoir is nestled in the ground near the main building of San Diego's Alvarado Water Treatment Plant. The reservoir will hold 35 million gal (132 million L) of potable water, making it the largest prestressed-concrete tank in the world. After back-filling and landscaping have been completed, palm trees will grace the reservoir's perimeter and a road will traverse its roof.

BRADY Relationships at the Time



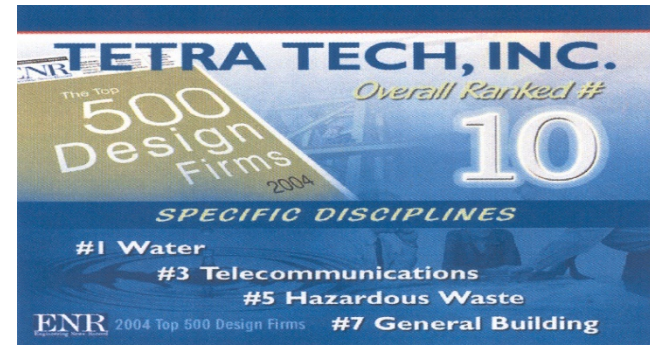
MWH
MONTGOMERY WATSON HARZA

**MALCOLM
PIRNIE**

CDM Camp Dresser & McKee Inc.



C. E. WYLIE CONSTRUCTION CO.
General Building and Engineering Contractors



The Federal “Experience”

August 12, 2004 –
August 11, 2013

YEAR ONE - 2005

**\$0 FEDERAL
REVENUE**

One interview win
\$5M/2 year contract

The Big Break

Marines wrestle with water threat:

LEAD

in drinking water at Camp Pendleton

January 29, 2006

The San Diego
Union-Tribune



The Second Big Break – Call from Fluor (Founded in 1912)





FLUOR®

Richard Brady & Associates
Engineers & Constructors

Iraq Water Treatment Plant Redesign

August 28, 2006



Fluor and Brady Major Successes

\$490,000,000 in contracting capacity awarded in less than 2 years

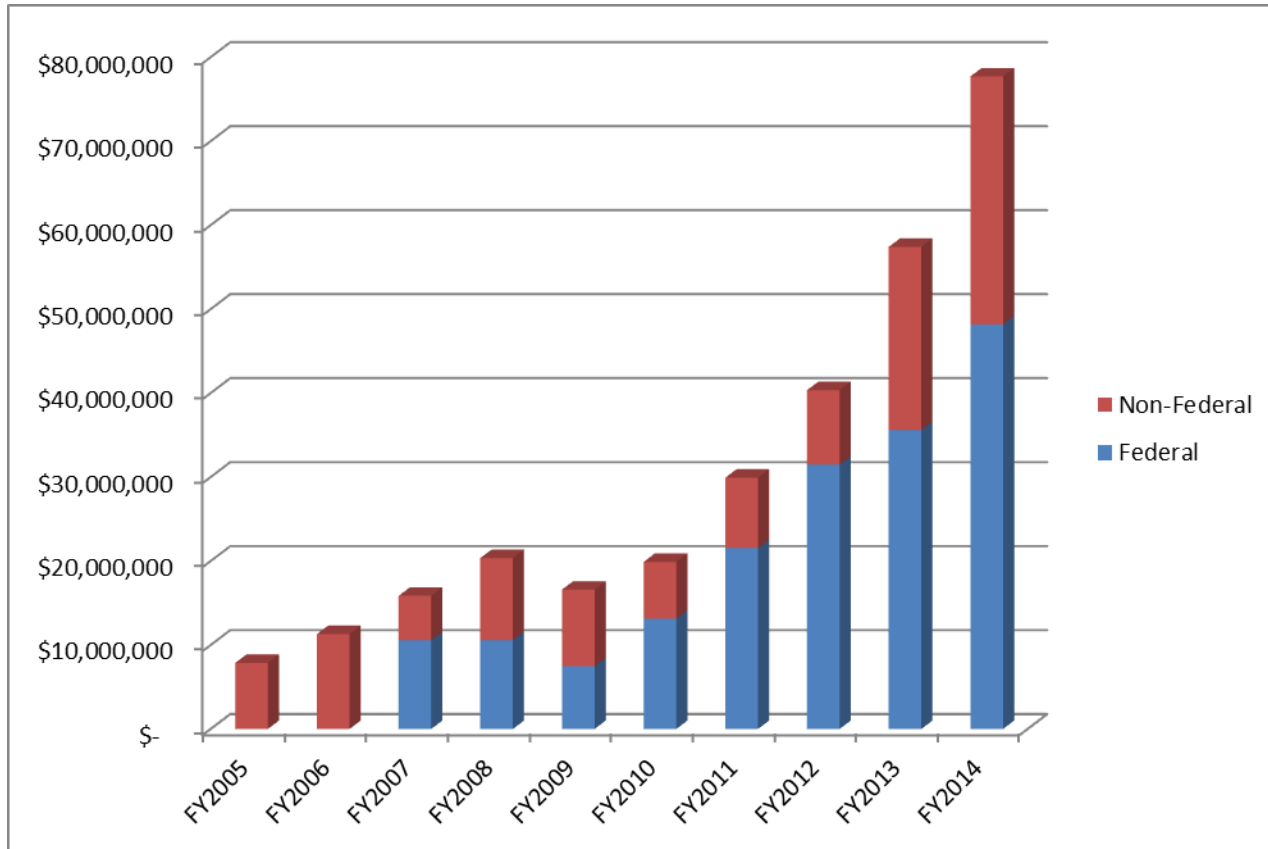


Brady's HQ 2007-2017



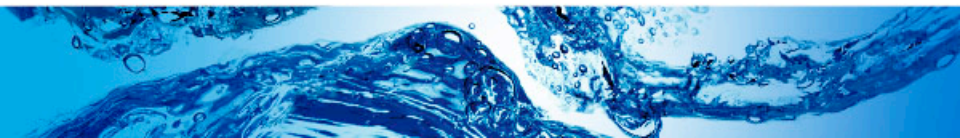
BRADY

Brady Growth 2005-2013

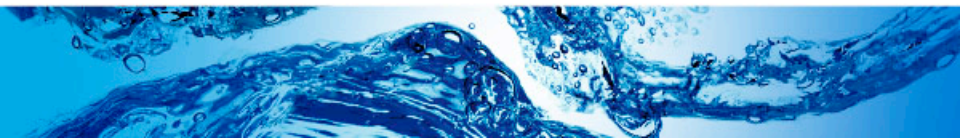


U.S. Naval Facility San Nicolas Island, CA

630,000 gallon prestressed concrete reservoir



2012- Jacksonville/Mayoport NAS \$37,810,258/8 years



El Centro NAS 1 MG Reservoir Rehabilitation Project



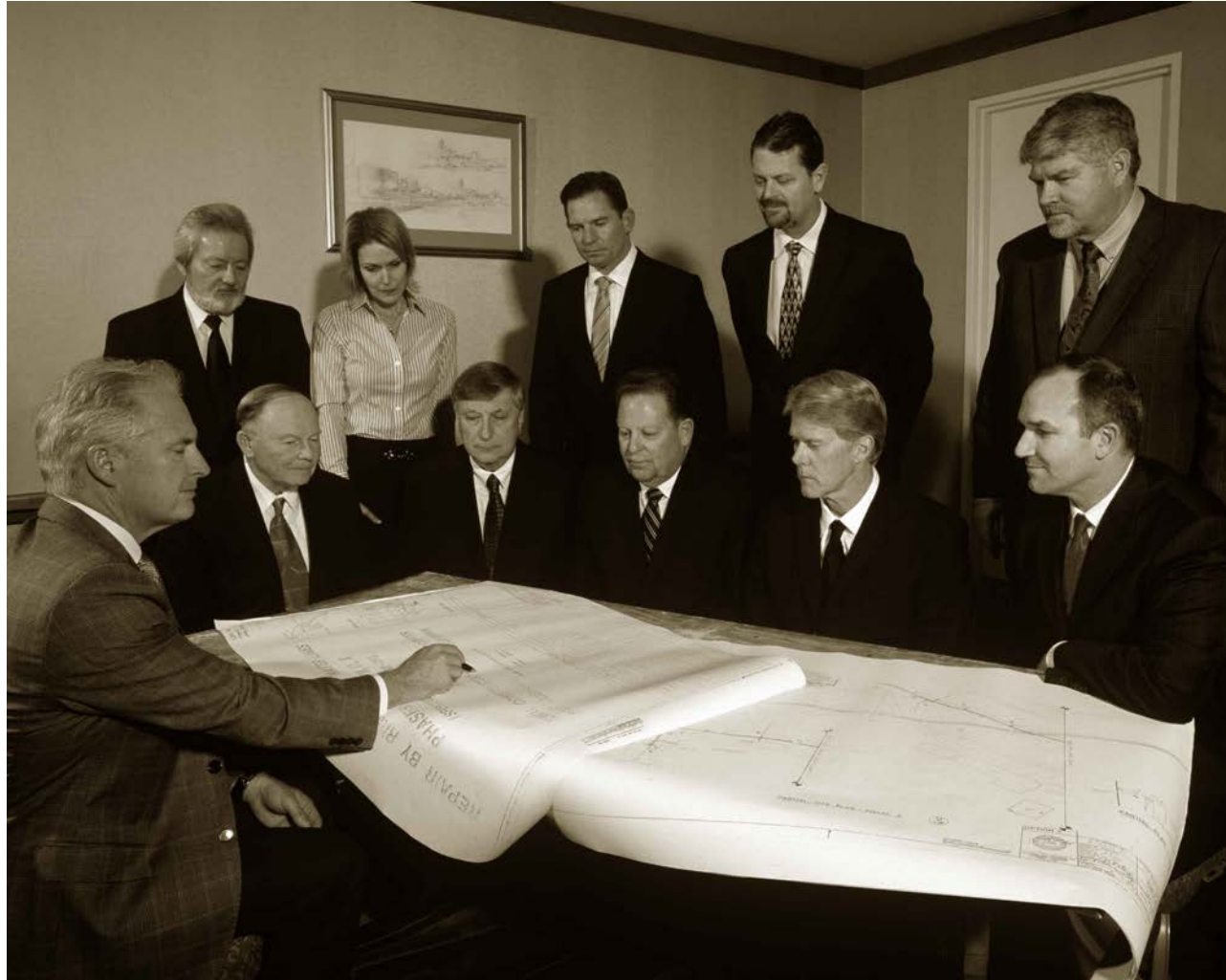
The Grand Finale – 2013

32 MG Reservoir @Savannah River

\$43,257,849



Richard Brady & Associates, 2013



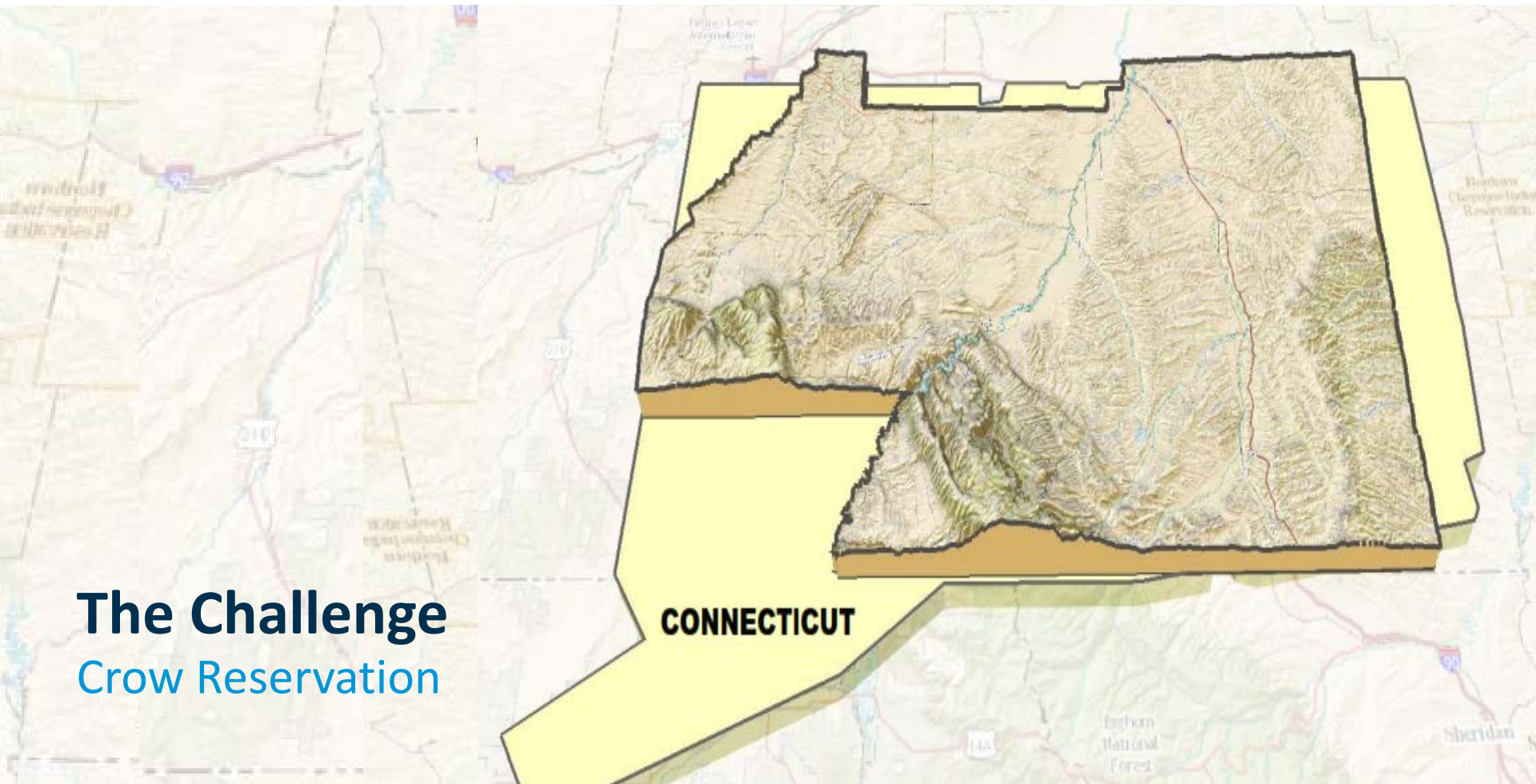


Challenges of Growth

- Cash Flow
- Line of Credit
- Bonding
- "Growing yourself to death"

Where are we today?

- Back to the basics
- Sold off our Federal Government business line
- \$15M steady annual revenue
- CM Firm of the Year, 2018
- Crow Tribe \$246M Water Project



The Challenge

Crow Reservation

CONNECTICUT

LESSONS LEARNED?

LESSONS LEARNED

THE U.S.
GOVERNMENT IS A
GREAT CLIENT...BUT
THEY SHOULDN'T BE
YOUR ONLY ONE

LESSONS LEARNED

**ALWAYS BE PREPARED
FOR AN AUDIT**

LESSONS LEARNED

CHOOSE YOUR M/P
RELATIONSHIP
CAREFULLY...IT CAN'T
JUST BE ABOUT \$\$\$

LESSONS LEARNED

HIRER THE BEST TALENT

LESSONS LEARNED

**STAY IN YOUR LANE
EXPLOIT YOUR NICHE**

LESSONS LEARNED

STAY CLOSE TO HOME

LESSONS LEARNED

PROTECT YOUR REPUTATION

Thank You

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